

August 07, 2020



U.S. Department  
of Transportation

East Building, PHH-30  
1200 New Jersey Avenue S.E.  
Washington, D.C. 20590

**Pipeline and Hazardous  
Materials Safety Administration**

DOT-SP 20456  
(SECOND REVISION)

**EXPIRATION DATE: 2022-11-30**

(FOR RENEWAL, SEE 49 CFR 107.109)

1. GRANTEE: Ascensus Specialties Callery LLC  
Evans City, PA
2. PURPOSE AND LIMITATIONS:
  - a. This special permit authorizes the manufacture, mark, sale, and use of a UN 4G combination packaging for the transportation in commerce of Division 4.3 materials in packages not required to be labeled, except as specified herein. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein. The most recent revision supersedes all previous revisions.
  - b. The safety analyses performed in development of this special permit only considered the hazards and risks associated with transportation in commerce. The safety analyses did not consider the hazards and risks associated with consumer use, use as a component of a transport vehicle or other device, or other uses not associated with transportation in commerce.
  - c. In accordance with 49 CFR 107.107(a), party status may not be granted to a manufacturing permit. These packagings may be used in accordance with 49 CFR 173.22a.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.

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4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.13(c)(1)(ii) through (iv) in that any inner packaging containing a liquid must be wrapped in non-reactive absorbent material, placed in a hermetically sealed barrier bag, and then placed into a metal can, except as specified herein.
5. BASIS: This special permit is based on the application of Callery, LLC dated December 5, 2018 submitted in accordance with § 107.109 and additional information dated July 14, 2020.
6. HAZARDOUS MATERIALS (49 CFR 172.101):

<b>Hazardous Material Description</b>			
<b>Proper Shipping Name</b>	<b>Hazard Class/ Division</b>	<b>Identification Number</b>	<b>Packing Group</b>
Organometallic substance, liquid, water-reactive, flammable (contains Dimethylsulfide borane, Dimethylsulfide)	4.3	UN3399	I
Potassium sodium alloys, liquid	4.3	UN1422	I
Water-reactive liquid, corrosive, n.o.s. (contains Borane-tetrahydrofuran complex, Tetrahydrofuran)	4.3	UN3129	I
Water-reactive liquid, corrosive, n.o.s. (contains Tetrahydrofuran, Lithium Tri-sec-butylborohydride)	4.3	UN3129	I
Water-reactive liquid, corrosive, n.o.s. (contains Tetrahydrofuran, Sodium-tri-sec-butylborohydride)	4.3	UN3129	I
Water-reactive, n.o.s. (contains 9-borabicyclo[3.3.1]nonane, Tetrahydrofuran)	4.3	UN3148	II

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Hazardous Material Description			
Proper Shipping Name	Hazard Class/ Division	Identification Number	Packing Group
Water-reactive liquid, n.o.s. (contains Pinacolborane, Triethylamine)	4.3	UN3148	I
Water-reactive liquid, toxic, n.o.s. (contains (N,N- diethylaniline) trihydroboron)	4.3	UN3130	I

7. SAFETY CONTROL MEASURES:a. PACKAGING: The prescribed packagings are as follows:

(1) Inner packaging:

(i) The inner packaging must consist of one (1) DOT specification 4B cylinder and dip tube assembly conforming to Specification Drawing 86M522 on file with the Office of Hazardous Materials Safety Approvals and Permits Division (OHMSAPD).

(ii) The cylinder must be placed in a plastic film bag, which must be closed with a wire twist tie.

(iii) The cylinder and bag must be in placed a die-cut polyethylene foam insert to minimize impact and vibration encountered in transportation and must be inserted into the outer packaging.

(2) Outer packaging: The outer packaging must be a UN 4G corrugated fiberboard combination packaging certified to the Packing Group I level.

(3) The completed packaging and all components must conform to the packaging description in TEN-E Packaging Services, Inc. Test Report #15-NC20012 on file with OHMSAPD.

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b. MARKING: Packaging must be marked and labeled as required by § 173.13 and each outer packaging must be plainly and durably marked "DOT-SP 20456" as specified in § 172.301(c).

8. SPECIAL PROVISIONS:

a. In accordance with the provisions of Paragraph (b) of § 173.22a, persons may use the packaging authorized by this special permit for the transportation of the hazardous materials specified in paragraph 6, only in conformance with the terms of this special permit.

b. A person who is not a holder of this special permit, but receives a package covered by this special permit, may reoffer it for transportation provided no modification or change is made to the package and it is offered for transportation in conformance with this special permit and the HMR.

c. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

d. Each packaging manufactured under the authority of this special permit must be either (1) marked with the name of the manufacturer and location (city and state) of the facility at which it is manufactured or (2) marked with a registration symbol designated by the Office of Hazardous Materials Safety Approvals and Permits Division for a specific manufacturing facility.

e. A current copy of this special permit must be maintained at each facility where the packaging is manufactured under this special permit. It must be made available to a DOT representative upon request.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle and cargo-only aircraft.

10. MODAL REQUIREMENTS: A current copy of this special permit must be carried aboard each aircraft and motor vehicle used to transport packages covered by this special permit. The shipper must furnish a copy of this special permit to the air carrier before or at the time the shipment is tendered.

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11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

- o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
- o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
- o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.


Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU)—"The Hazardous Materials Safety and Security Reauthorization Act of 2005" (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term "exemption" to "special permit" and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 - Immediate notice of certain hazardous materials incidents, and 171.16 - Detailed hazardous materials incident reports. In addition, the grantee(s) of

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this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:



for William Schoonover  
Associate Administrator for Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Pipeline and Hazardous Materials Safety Administration, U.S. Department of Transportation, East Building PHH-30, 1200 New Jersey Avenue, Southeast, Washington, D.C. 20590.

Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at [http://hazmat.dot.gov/sp\\_app/special\\_permits/spec\\_perm\\_index.htm](http://hazmat.dot.gov/sp_app/special_permits/spec_perm_index.htm) Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: kah/NICKS